# INSTALLATION INSTRUCTIONS

## FIELD INSTALLED 0-100% MOTORIZED FRESH AIR DAMPER, DOWNFLOW MODEL 2MD04703224

#### Step 1:

Check for correct number of parts. See list below:

1 ea. - Fresh Air Damper

1 ea. - Hood Top

2 ea. - Hood Sides

1 ea. - Front Hood Panel

1 ea. - Divider

4 ea. - Filter Channels

1 ea. - Bottom Hood Cover

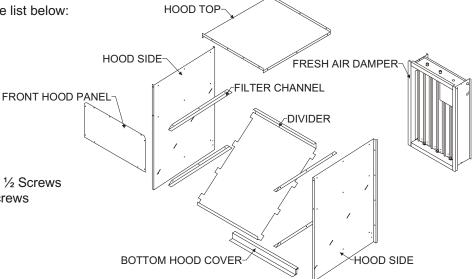
4 ea. - 24  $\frac{5}{8}$ " x 23  $\frac{1}{8}$ " x 1" Mist Eliminator Filters

1 ea. - Hardware Bag

16 ea. - Self Tapping #10 16 x 1/2 Screws

42 ea. - Type A #10 16 x 1/2 Screws

4 ea. - Filter Clips 10 ft - 1/8" x 1/2" Gasket



### Step 2:

To assemble the fresh air hood the following will be needed.

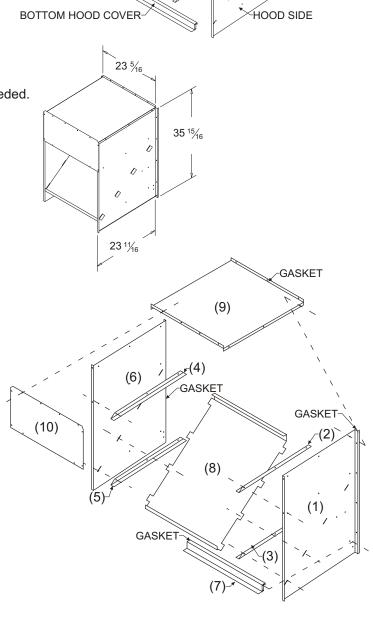
34 ea. - Type A #10 - 16 x 1/2 Screws

4 ea. - Filter Clips

10 ft. - 1/8 x 1/2 Gasket

### Follow these steps:

- A. Take (2 & 3) and screw through (1) into (2 & 3) using the Type A screws.
- B. Take (4 & 5) and screw through (6) into (4 & 5) using the Type A screws.
- C. Take (7) and put to the inside of (1 & 6) and secure with Type A screws.
- D. Take (8) and place tabs into slots of (1 & 6) and bend tabs down on the outside of (1 & 6).
- E. Take (9) and place flanges with the three holes over (1 & 6) and secure with Type A screws.
- F. Take (10) and secure to (1, 6, 9) with Type A screws.
- G. Take filter clips and screw to (8 & 10) with Type A screws.
- H. Place gasket on the back flanges of (1, 6, 7, 9)
- I. Install filters in the hood and fasten clips to hold in place.



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### Step 3:

Remove the return air duct cover and the top rear panel from the end of the unit as shown. Keep screws to use later in Step 6.

#### Step 4:

Install the fresh air damper into the horizontal return air duct opening as shown. Using the self tapping #10 -  $16 \times \frac{1}{2}$  screws provided secure to duct connection(two on each side).

HOLE TO ATTACH FRESH AIR DAMPER

MOTOR TO TOP OUTSIDE AIR DAMPER

UNIT END PANELS REMOVED

### Step 5:

Plug the 0-100% motorized fresh air damper cable into the unit as shown. The "jumper" plug that ships with the unit should be removed and saved in the control compartment for future needs.



### Step 6:

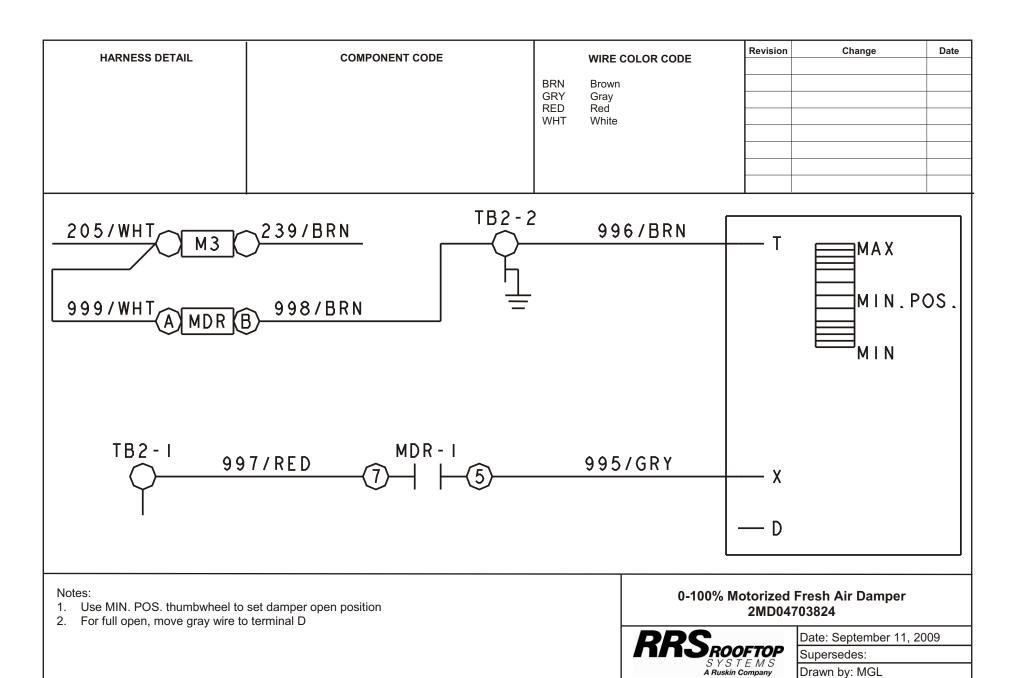
Reinstall the top rear panel which was removed in Step 3 of the unit using the remaining screws also removed in Step 3.

### Step 7:

Install the assembled Fresh Air Hood as shown using #10 - 16 x  $\frac{1}{2}$  self tapping screws. Place fresh air hood approximately 3" down from top of the unit and flush with flange on hood side.







Unit #: 80-302-29CB

Approved by:

Diagram#: 8030229CBW

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